

Vice President and Professor Dr. Jau-Shiung Fang

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No. 64, Wenhua Road, Huwei Township, Yunlin County 632, Taiwan

Education:

Ph.D. in Materials Science and Engineering, National Tsing Hua University

Current Position:

Professor, Department of Materials Science and Engineering, and Vice President, National Formosa University

Experience:

- Secratary general, National Formosa University (Aug. 2023-Jul. 2024)
- Head ,Department of Materials Science and Engineering, National Formosa University (Feb 2021 - Jan 2023)
- Visiting Scholar, Department of Electronic Physics, Tel Aviv University, Israel (Jul 2016 Oct 2016)
- Dean of Academic Affairs, National Formosa University (Aug 2012 Jul 2013)
- Dean of Research and Development, National Formosa University (Feb 2012 Jul 2012)
- Director of Research Center, National Formosa University (Oct 2010 Jan 2012)
- Visiting Scholar, Department of Materials and Metallurgy, University of Cambridge, UK (Aug 2009 - Jul 2010)
- Head, Department of Materials Science and Engineering, National Formosa University (Feb 2004 - Jan 2009)
- Professional Engineer, Technology Development Department, United Microelectronics Corporation (Sep 1997 - Jul 2000)

Specialties:

- Thin Film Manufacturing Technology
- Semiconductor Processing
- Microelectronic Materials
- Flat Panel Display Processing
- Thin Film Solar Cell Components
- Optoelectronic Devices
- Nano Magnetic Materials
- Magnetoresistive Thin Film Materials

Completed Projects:

1. Ministry of Science and Technology

August 1, 2019 - July 31, 2020

Comprehensive Self-Barrier Copper Alloy Conductors and Porous Dielectric Materials and Process Integration (II) - Subproject II: Comprehensive Self-Barrier Electrochemical Atomic Layer Deposition of Copper Alloy Conductors and Porous Dielectric Integration (II) (MOST107-2221-E150-002-MY2)

2. Ministry of Science and Technology

August 1, 2018 - July 31, 2020

Comprehensive Self-Barrier Copper Alloy Conductors and Porous Dielectric Materials and Process Integration (II) - Subproject II: Comprehensive Self-Barrier Electrochemical Atomic Layer Deposition of Copper Alloy Conductors and Porous Dielectric Integration (II) (MOST107-2221-E150-002-MY2)

3. Ministry of Science and Technology

August 1, 2017 - July 31, 2018

Preparation and Performance Study of Colored Chromium Nitride Solar Thermal Absorbers (MOST106-2221-E150-053)

4. Ministry of Science and Technology

August 1, 2017 - July 31, 2018

Comprehensive Self-Barrier Copper Conductors and High-Porosity Dielectric Materials and Process Integration - Subproject II: Comprehensive Self-Barrier Electrochemical Atomic Layer Deposition of Copper Conductors and High-Porosity Dielectric Integration (MOST106-2221-E150-010)

5. Ministry of Science and Technology

August 1, 2016 - July 31, 2017

Comprehensive Integration of Porous Dielectric and Ultra-Fine Copper Conductor Imprinting Processes (II) - Subproject II: Electrochemical Atomic Layer Deposition Dual Reinforcement of Porous Dielectric and Ultra-Fine Copper Conductor Engineering (II) (MOST104-2221-E150-005-MY2)

6. National Science Council

August 1, 2015 - July 31, 2016

Comprehensive Integration of Porous Dielectric and Ultra-Fine Copper Conductor Imprinting Processes (II) - Subproject II: Electrochemical Atomic Layer Deposition Dual Reinforcement of Porous Dielectric and Ultra-Fine Copper Conductor Engineering (II) (MOST104-2221-E150-005-MY2)

7. National Science Council

August 1, 2015 - July 31, 2016

Optical Properties and Thermal Stability of Aluminum and Silicon Nitride-Based Multi-Chromium Nitride Solar Absorbers (MOST104-2221-E150-066)

8. National Science Council

August 1, 2014 - July 31, 2015

Comprehensive Integration of Porous Dielectric and Ultra-Fine Copper Conductor Imprinting Processes - Subproject II: Electrochemical Atomic Layer Deposition Dual Reinforcement of Porous Dielectric and Ultra-Fine Copper Conductor Engineering (MOST103-2221-E150-006)

9. National Science Council

January 1, 2014 - December 31, 2014

High-Efficiency GaN-based LED Manufacturing on Patterned Silicon Wafers (MOST103-2623-E150-002-ET)

10. National Science Council

August 1, 2013 - August 31, 2014

Preparation Study of Chromium and Chromium Aluminum Nitride/Nitride High-Temperature Solar Absorbers (NSC102-2221-E150-039)

11. National Science Council

August 1, 2013 - July 31, 2014

Development of Novel Self-Barrier Electrochemical Deposition Processes for Copper/Silver Alloy Interconnects (NSC100-2221-E150-033-MY3)

12. National Science Council

August 1, 2012 - July 31, 2013

Optical Properties and Thermal Stability of Transition Metal Nitride-Nitride High-Temperature Solar Absorbers Prepared by Reactive Magnetron Sputtering (NSC101-2221-E150-046)

13. National Science Council

August 1, 2011 - July 31, 2013

Development of Novel Self-Barrier Electrochemical Deposition Processes for Copper/Silver Alloy Interconnects (NSC100-2221-E150-033-MY3)

14. National Science Council

August 1, 2008 - July 31, 2011

Ultra-Thin TaSi2Cx Diffusion Barrier and Copper Metallization Process (NSC97-2221-E-150-001-MY3)

15. National Science Council

August 1, 2007 - July 31, 2008

Development of CIGS Thin-Film Photovoltaic Devices - Innovative CIGS Photovoltaic Back Electrode Development and Integration Characteristics (NSC96-2221-E-150-034)

16. National Science Council

May 1, 2007 - April 30, 2008

Development of High-Transparency/High-Conductivity Transparent Conductive Oxide Thin Films (NSC96-2622-E-150-003-CC3)

17. National Science Council

August 1, 2006 - July 31, 2007

Ion Beam Deposition/Plasma Modified Photovoltaic Device Transparent Conductive Film Process Characteristics (Key Research Project) (NSC 95-2221-E-150-006)

18. National Science Council

November 1, 2005 - October 31, 2006

Ion Beam Sputtering Fabrication of Thin-Film Transistor Alloy Thin Film Gate, Source/Drain Process (NSC 94-2622-E-150-029-CC3)

19. National Science Council

August 1, 2005 - July 31, 2006

Ion Beam Sputtering/Dense Novel Tantalum-Based Amorphous Thin Film Diffusion Barrier Characteristics and Copper Process Integration (NSC 94-2216-E-150-004)

20. National Science Council

November 1, 2004 - October 31, 2005

Novel Low-Temperature Poly-Silicon Thin Film Transistor Fabrication for Flexible Display Technology (NSC93-2262-E-150-054-CC3)

21. National Science Council

August 1, 2004 - July 31, 2005

Preparation of High-Conductivity Amorphous Tantalum-Based Diffusion Barrier and Copper Metallization Process Integration (II) (NSC93-2215-E-150-004)

22. National Science Council

August 1, 2003 - July 31, 2004

Preparation of High-Conductivity Amorphous Tantalum-Based Diffusion Barrier and Copper Metallization Process Integration (I) (NSC92-2215-E-150-004)

23. National Science Council

August 1, 2002 - July 31, 2003

Electroless Plating Preparation of Submicron Self-Aligned Silicide and Copper Process Integration Research (NSC-91-2215-E-150-001)

24. National Science Council

January 1, 2002 - July 31, 2002

High-Temperature Sputtering In-Situ Deposition of Self-Aligned Silicide (CoSi2 and NiSi) and Copper Metallization Process Integration Research (NSC90-2215-E-150-001)

Journal Papers:

International Journals

- 1. <u>Jau-Shiung Fang</u>, Tzu-Ming Yang, Yen-Chang Pan, Guan-Yu Lai, Yi-Lung Cheng, and Giin-Shan Chen (2020, Dec). Chemical-Structure Evolution Model for the Self-Assembling of Amine-Terminated Monolayers on Nanoporous Carbon-Doped Organosilicate in Tightly Controlled Environments. *Langmuir*
- 2. G.S. Chen, W.L. Gao, J.S. Fang, Y.L. Cheng (2020, Nov). synergy of mercaptosilane monolayer embedding and extremely dilute cobalt alloy for metallization of copper without a conventional metallic barrier. *Materials Chemistry and Physics*
- 3. Giin-Shan Chen, Ren-Jie Taua, <u>Jau-Shiung Fang</u>, Yi-Lung Cheng, Yen-Chin Chen (2020, Oct). Mechanism of strengthening electroless plated copper films with extremely T dilute oxide dispersion alloying: The optimal MnO addition. *Appl. Surf. Sci.*, 527, 146818
- Li-Chung Yang, Der-Ru Jung, Fang-Ru Po, Chia-His Hsu and <u>Jau-Shiung</u> <u>Fang</u>(2020, Oct). Tailoring Bandgap and Electrical Properties of Magnesium-Doped Aluminum Zinc Oxide Films Deposited by Reactive Sputtering Using Metallic Mg and Al–Zn Targets. *Coatings*
- Cheng, Yi-Lung; Lin, Yu-Lu; Chen, Giin-Shan; Fang, Jau-Shiung (2020, Aug). Reliability Improvement for Stacked Dielectric with Low-k SiOCH Dielectric and SiCN Barrier by UV-Assisted Thermal Curing. ECS Journal of Solid State Science and Technology
- 6. Y.L. Cheng, J.S. Fang, G.S. Chen, C.Y. Lee (2020, May). Effect of Post-annealing on Reliability of Cu/Low-k Interconnects. ECS J. Solid. State Sci. Techno
- 7. Yi-Lung Cheng, Hong-Chang Huang, Chih-Yen Lee, Giin-Shan Chen, <u>Jau-Shiung Fang</u> (2020, Apr). Comparison of Cu and Co Integration with Porous Low-k SiOCH Dielectrics. *Thin Solid Films*, 704, 138010
- 8. <u>Jau-Shiung Fang</u>, Yu-Fei Sie, Yi-Lung Cheng and Giin-Shan Chen (2020, Feb). A New Alternative Electrochemical Process for a Pre-Deposited UPD-Mn Mediated the Growth of Cu(Mn) Film by Controlling the Time during the Cu-SLRR. *Coatings*, 164

- 9. Yi-Lung Cheng, Chih-Yen Lee, Wei-Fan Peng, Giin-Shan Chen and <u>Jau-Shiung Fang</u>(2020, Feb). Electrical and Reliability Characteristics of Self-Forming Barrier for CuNd/SiOCH Films in Cu Interconnects. *coatings*, 10, 155
- 10. **Jau-Shiung Fang**, Kuang-Yu Yu, Sung-Te Chen, Yi-Lung Cheng, Yi-Sheng Wang and Giin-Shan Chen (2019, Dec). Reliability enhancement of copper/porous SiOCH metallization systems using nitrogen stuffing and bias-filter sputter deposited Mn2O3 barrier. *ECS J. Solid State Sci. & Technol.*, 8, N208-N213
- Yi-Lung Cheng, Yu-Lu Lin, Chih-Yen Lee, Giin-Shan Chen, <u>Jau-Shiung</u>
 <u>Fang</u>(2019, Oct). Electrical Characteristics and Reliability of Nitrogen-Stuffed
 Porous Low-k SiOCH/ Mn2O3-xN/Cu Integration. *Molucules*, 24, 3882
- 12. Giin-Shan Chen, Ren-Jie Tau, Sung-Te Chen, Yen-Chin Chen, Yi-Lung Cheng, Jau-Shiung Fang (2019, Sep). Self-strengthening of electroless-plated copper via dual segregation of extremely dilute (0.1%) manganese oxide inclusions. *Materials Letter*, 257, 126711
- 13. Jai-Ling Wu, <u>Jau-Shiung Fang</u>(2019, May). Role of ethylenediamine additive in Cu growth on a Co/SiO2/Si substrate via electrochemical atomic layer deposition of Pb and its surface limited redox replacement. *Apply Surface Science*, 477, 280-284. MOST 104-2221-E-150-005-MY2
- 14. **J.S. Fang**, H.M. Wang, C.H. Hsu, Y.L. Cheng, G.S. Chen (2019, Apr). Growth of a Cu(Co) film by underpotential deposition of Co and controlling the time of the surface-limited redox replacement of Cu.*Int. J. Electrochem. Sci.*, 14, 5143-5153
- 15. Y.L. Chang, Chih-Yen Lee; Wei-Jie Hung; Giin-Shan Chen; <u>Jan-Shiung</u> <u>Fang</u>(2019, Apr). Barrier-Free Process for Fluorinated Silicon Glass Film in Cu Interconnects. *Thin Solid Films*, 678, 1-7
- 16. Yi-Lung Cheng , Chiao-Wei Haung, Chih-Yen Lee, Giin-Shan Chen, <u>Jau-Shiung Fang</u> (2019, Apr). Self-Assembled Monolayers on Highly Porous Low-k Dielectrics by 3-Aminopropyltrimethoxysilane Treatment. *Coatings*, 9, 246
- 17. **J.S. Fang**, K.Y. Yu, Y. S. Wang, G.S. Chen, Y.L. Chenu (2018, Nov). A 2-nm-thick Mn Oxide on a Nitrogen-Stuffed Porous Carbon-Doped Organosilica as a Barrier of Cu Films. *ECS J. Solid State Science and Technology*, 7, N137-N142
- 18. <u>J.S. Fang</u>, M.Y. Hsu, Y.L. Cheng, G.S. Chen (2018, Oct). Electrochemical Growth of Cu(Ru) films via underpotential deposition of Pb, surface-limited

- redox replacement of Cu, and underpotential deposition of Ru.J. Electro. Mater., 47, 5973-5980
- 19. Y.L. Cheng, Chih-Yen Lee, Wei-Jie Hung, Giin-Shan Chen, <u>Jau-Shiung</u> <u>Fang</u>(2018, Sep). Electrical and Reliability Characteristics of Dielectric Stack with Low Dielectric Constant SiCOH and Capping SiCNH Films. Surface Coatings and Technology, 350, 57-63
- 20. Y.L. Cheng, B.H. Lin, C.Y. Lee, G.S. Chen, J.S. Fang (2018, Aug). Comparison of O2 plasma treatment on porous low dielectric constant material at sidewall and bottom of trench structure. *Thin Solid Films*, 660, 808-813
- 21. Y.L. Cheng; Chih-Yen Lee; Wei-Jie Hung; Giin-Shan Chen; Jan-Shiung Fang (2018, Aug). Comparison of Various Low Dielectric Constant Materials. *Thin Solid Films*, 660, 871-878
- J.S. Fang, J.L. Wu, S.M. Wang, C.H. Hsu, Y.L. Cheng, G.S. Chen (2018, Jun). Influence of trisodium citrate on the Cu electrodeposition by sequential underpotential deposition of Pb and surface-limited redox replacement of Cu. Int. J. Electrochem. Sci., 13, 7466-7477
- 23. Giin-Shan Chena, Tzu-Ming Yang, Sung-Te Chen, Yi-Lung Cheng, Jau-Shiung Fang (2018, Feb). A new alternative self-assembled-monolayer activation process for electroless deposition of copper interconnects without a conventional barrier. *Electrochemistry Communications*, 87, 9-12
- 24. <u>J.S. FANG</u>, L.Y. LIN, C.L. WU, Y.L. CHENG, and G.S. CHEN (2017, Aug). Effects of Additives on Electrochemical Growth of Cu Film on Co/SiO2/Si Substrate by Alternating Underpotential Deposition of Pb and Surface-Limited Redox Replacement by Cu. *Journal of Electronic Materials*, 46 (11) 6677-6684. MOST 104-2221-E-150-005-MY2
- 25. Sung-Te Chena, Yu-Cheng Chungb, <u>Jau-Shiung Fang</u>c, Yi-Lung Chengd, Giin-Shan Chen (2017, Feb). Enhancement of seeding for electroless Cu plating of metallic barrier layers by using alkyl self-assembled monolayers. <u>Applied Surface Science</u>, 405, 350-358
- 26. Y. L. Cheng, C. Y. Lee; Y. L. Huang, C. R. Sun, W. H. Lee, G. S. Chen; J. S. Fang, and B. T. Phan (2016, Dec). Cu-induced Dielectric Breakdown of Porous Low Dielectric Constant Film. *Journal of Electronic Materials*
- 27. Giin-Shan Chen, Ding-Ye Wu, Sung-Te Chen, Yi-Lung Cheng, Jau-Shiung Fang, and Tzu-Ming Yang (2016, Sep). Enhancement of Seeding and Electroless Cu Plating on TaN Barrier Layers: The Role of Plasma

- Functionalized Self-Assembled Monolayers. *Journal of The Electrochemical Society*, 163, D463-D468
- 28. Y.J. Cheng, G.S. Chen, J.S. Fang (2016, Aug). Effect of Annealing Temperature on Electrical and Reliability Characteristics of HfO2/Porous Low-k Dielectric Stacks. *Microelectronic Engineering*, 34-39
- 29. Y. L. Cheng, Y. L. Huang, C. R. Sun, W. H. Lee, G. S. Chen, and <u>J. S. Fang</u>(2016, Jul). Effect of Cu Drift on Dielectric Breakdown for Porous Low Dielectric Constant Film under Static and Dynamic Stress. *Electrochemical Society Transactions*, 72(2), 241-252 (2016)
- J.S. Fang, J.H. Chen, G.S. Chen, Y.L. Cheng, T.S. Chin (2016, Apr). Direct, sequential growth of copper film on TaN/Ta barrier substrates by alternation of Pb-UPD and Cu-SLRR. *Electrochimica Acta*, 206 (2016) 45–51. MOST 104-2221-E-150-005-MY2
- 31. Quang-Phu Tran; Tsung-Shune Chin; <u>Jau-Shiung Fang</u>; An-Ya Lo (2016, Mar). P-type highly conductive and transparent NdF3-doped tin oxide films prepared by dip coating. *Thin solid Films*, 618 (1) 159-164
- 32. <u>J.S. Fang</u>, S.L. Sun, Y.L. Cheng, G.S. Chen, T.S. Chin (2016, Feb). Cu and Cu(Mn) films deposited layer-by-layer via surface limited redox replacement and underpotential deposition. *Applied Surface Science*, 364, 258-364. MOST 104-2221-E-150-005-MY2
- 33. Yi-Lung Cheng Kai-Chieh. Kao Chi-Jia Huang Giin-Shan Chen <u>Jau-Shiung</u> <u>Fang</u> (2015, Nov). Atomic Layer Deposition HfO2 Capping Layer Effect on Porous Low Dielectric Constant Materials. *Applied Surface Sciences*, 354, 115-119
- 34. <u>J.S. Fang</u>, C.S. Lin, Y.Y. Huang, T.S. Chin (2015, Aug). Surface morphologies induced hydrophobicity of fluorocarbon films grown by a simultaneous etching and deposition process. *Journal of Electronic Materials*, 44, 2908-2914 (2015)
- 35. <u>J.S. Fang</u>, C.J. Cai, J.H. Lee, T.S. Chin (2015, May). Phase formation and stability of Cu-Ge films with low electrical resistivity. *Thin Solid Films*, 584, 228-231. MOST 100-2215-E-150-033-MY3
- 36. Q.P. Tran, J.S. Fang, T.S. Chin (2015, Apr). Properties of fluorine-doped SnO thin films by a green sol-gel method. *Materials Science in Semiconductor Processing*, 40, 664-669

- 37. <u>J.S. Fang</u>, Y.S. Liu, T.S. Chin (2015, Mar). Atomic layer deposition of copper and copper silver films using an electrochemical process. *Thin Solid Films*, 580, 1-5. MOST 100-2221-E-150-033-MY3
- 38. <u>Jau-Shiung Fang</u>, Li-Chung Yang, Yi-Chun Lee (2014, Feb). Low resistivity Fe–Co–B–Ti–Nb amorphous thin film as a copper barrier. *Journal of Alloys and Compounds*, 586, S348-S352. (SCI)
- 39. <u>J.S. Fang</u>, W.J. Su, M.S. Huang, C.F. Chiu, T.S. Chin (2014, Jan). Characteristics of plasma-treated amorphous Ta-Si-C film as a diffusion barrier for copper metallization. *J. Mater. Electron.*, 212-218. (SCI)
- T. K. Tsai, S. J. Hsueh, J. S. Fang (2014, Jan). Optical Properties of AlxOy/Ni/AlxOy Multilayered Absorber Coatings Prepared by Reactive DC Magnetron Sputteri. J. Electro. Mater., 43, 229-235
- 41. **J.S. Fang** and Y.T. Chen (2013, Sep). Passivation of copper-hafnium thin films using self-forming hafnium oxide. *Surf. Coating & Technol.*, 231, 166-170 (2013). (SCI)
- 42. T.K. Tsai, S.J. Hsueh, J.H. Lee and <u>J.S. Fang(2012</u>, Nov). Optical Properties and Durability of Al2O3-NiP/Al Solar Absorbers Prepared by Electroless Nickel Composite Plating. *J. Electro. Mater.*, 41, 53-59
- 43. T.K. Tsai, S.J. Hsueh, J.H. Lee and <u>J.S. Fang</u>(2011, Apr). Optical Properties and Durability of Al2O3-NiP/Al Solar Absorbers Prepared by Electroless Nickel Composite Plating. *J. Electro. Mater.*, Vol. 41 No. 1 53-59. (SCI)
- 44. 3.**J. S. Fang**, J. H. Lin, B. Y. Chen and T. S. Chin (2011, Feb). Ultrathin Ru-Ta-C Barriers for Cu Metallization. J. Electrochem. Soc., 158, H97-H102. (SCI)
- 45. **J.S. Fang**, W.H. Luo, C.H. Hsu, J.C. Yang, and T.K. Tsai, (2011) "The Transparent Conductive Properties of Manganese-doped Zinc Oxide Films Deposited by Chemical Bath Deposition", J. Electro. Mater. J. Electro. Mater Vol 41, No 1,122-129,(SCI)
- 46. **J.S. Fang**, J.H. Lin, B.Y. Chen G.S. Chen and T.S. Chin, (2011)"Low-Resistivity Ru-Ta-C Barriers for Cu Interconnects", J. Electro. Mater. Vol.41, No.1, 138-141 (SCI)
- 47. T.K. Tsai, S.J. Hsueh, J.H. Lee and <u>J.S. Fang</u>(2011), "Optical Properties and Durability of Al2O3-NiP/Al Solar Absorbers Prepared by Electroless Nickel Composite Plating", Vol. 41 No. 1 53-59 (SCI)

- 48. T.K. Tsai, S.S. Wu, C.S. Hsu, <u>J.S. Fang</u>, (2011) "Effect of Phosphorous on the Copper Diffusion Barrier Properties of Electroless CoWP Films", Thin Solid Films 519 (2011) 4958–4962
- 49. <u>J. S. Fang</u>, J. H. Lin, B. Y. Chen and T. S. Chin, (2011) "Ultrathin Ru-Ta-C Barriers for Cu Metallization" J. Electrochem. Soc. 158, H97-H102 (SCI)
- 50. **J. S. Fang**, J. H. Lin, B. Y. Chen and T. S. Chin, (2010) "Ultrathin Ru-Ta-C Barriers for Cu Metallization" J. Electrochem. Soc. (Accepted)
- 51. T.K. Tsai, H.C. Chen, J.H. Lee, Y.Y. Huang, J.S. Fang (2010) "Highly conductive Indium Zinc Oxide Prepared by Reactive Magnetron Co-sputtering Technique using Indium and Zinc Metallic Targets", J. Vac. Sci. Technol. A 28, 425-430 (SCI)
- 52. T.H. Lin, J.H. Lee, C.S. Hsu, and <u>J.S. Fang(2009)</u>," Fifteen-Nanometer Ru Diffusion Barrier on NiSi/Si for a sub-45 nm Cu Contact Plug", J. Electro. Mater., 38 (11) 2251-2256. (SCI)
- 53. W.H. Luo, T.K. Tsai, J.C.Yang, W.M. Hsieh, C.H. Hsu, and **J.S. Fang**(2009)," Enhancement in Conductivity and Transmittance of Zinc Oxide Prepared by Chemical Bath Deposition", J. Electro. Mater., 38 (11) 2264-2269. (SCI)
- 54. **Jau-Shiung Fang**, Chin-Fu Chiu, Jia-Huei Lin, Ting-Yi Lin, and Tsung-Shune Chin (2009) "Failure Mechanism of 5 nm Thick Ta-Si-C Barrier Layers Against Cu Penetration at 750-800°C" J. Electrochem. Soc. 156 (2) H147-H152. (SCI)
- 55. L.C. Yang, C.Y. Cheng, and **J.S. Fang**(2008),"Characterization of polycrystalline CuInSe2 thin films deposited by sputtering and evaporation as a function of composition", J. Phys. Chem. Solids 69, 435-440 (SCI)
- 56. C.S. Hsu, H.Y. Hsieh, and <u>J.S. Fang(2008)</u> "Enhancement of Oxidation Resistance and Electrical Properties of Indium-Doped Copper Thin Films" J. Electro. Mater. 37 (6) 852-859. (SCI)
- 57. Ting-Yi Lin, Huai-Yu Cheng, Tsung-Shune Chin, Chin-Fu Chiu and <u>Jau-Shiung Fang</u>(2008) "Highly Thermal-Stable Amorphous TaSi₂C_xFilms as Diffusion Barrier" J. Electrochem. Soc. 155 (2) G29-G32. (SCI)
- 58. <u>J.S. Fang</u>, T.P. Hsu, M.L. Ker, H.C. Chen, J.H. Lee, C.S. Hsu, and L.C. Yang, (2008) "Evaluation of properties of Ta-Ni amorphous thin film for copper metallization in integrated circuits" J. Phys. Chem. Solids, 69, 430 434. (SCI)

- 59. T.Y. Lin, H.Y. Cheng, T.S. Chin, C.F. Chiu, and <u>J.S. Fang</u>(2007) "5-nm-thick TaSiC amorphous films stable up to 750°C as a diffusion-barrier for copper metallization" Appl. Phys. Lett. 91, 152908. (SCI)
- 60. <u>J.S. Fang</u>, M.L. Ker and H.C. Chen, (2007) "Evaluation of dc-sputtered Glassy Ta-Co-N Thin Film for Copper Metallization" J. Electro. Mater.,36 (11) 1462-1468. (SCI)
- 61. **J.S. Fang**, T.P. Hsu, and H.C. Chen, (2007)" Barrier Properties of Amorphous Binary Ta-Ni Thin Films for Cu Interconnection" J. Electro. Mater. 36 (5) 614-622(SCI).
- 62. **J.S. Fang** and H.Y. Hsieh, (2007)" Structural and passivative behaviors of Cu(In) thin film" J. Electro. Mater. 36 (2) 129-135 (SCI).
- 63. J.K. Hsiao, M.F. Tai, Y.C. Lee, C.Y. Yang, H.Y. Wang, H.M. Liu, J.S. Fang, and S.T. Chen, (2006) "Labelling of cultured macrophages with novel magnetic nanoparticles" J. Magn. Magn. Mater., 304, c4-c6.(SCI)
- 64. **J.S. Fang**, T.P. Hsu, and G.S. Chen, (2006) "Crystallization and failure behavior of Ta-TM (TM = Fe, Co) nanostructured/amorphous diffusion barriers for copper metallization" J. Electro. Mater., 35 (1) 15-21.(SCI)
- 65. W.K. Wang, D.S. Wuu, W.C. Shih, J.S. Fang, C.E. Lee, W.Y. Lin, P. Han, R.H. Horng, T.C. Hsu, T.C. Huo, M.J. Jou, A. Lin and Y.H. Yu (2005) "Near-Ultraviolet InGaN/GaN Light-Emitting Diodes Growm on Patterned Sapphire Substrates" J. J. Appl. Phys., 44(4) 2512-2515.(SCI)
- 66. D.S. Wuu, W.K. Wang, W.C. Shih, R.H. Horng, C.E. Lee, W.Y. Lin, and <u>J.S. Fang</u>(2005)"Enhanced output power of near-ultraviolet InGaN-GaN LEDs frown on patterned sapphire substrates", IEEE Photon. Technol. Lett., 17(2) 288-290.(SCI)
- 67. <u>J.S. FANG</u>, T.P. HSU and G.S. CHEN (2004), "Crystallization and failure behaviors of Ta-Ni nanostructured/amorphous diffusion barriers for copper metallization" J. Electro. Mater., 33(10) 1176-1181.(SCI)
- 68. <u>J.S. Fang</u>, G.S. Chen and Y.W. Lin (2004), "Phase transition behavior of reactive sputtering deposited Co-N thin films using transmission electron microscopy" J. Vac. Sci. Tech. A, 22(3) 698-704(SCI)
- 69. H.L.Chang, J.S. Fang and C.T. Kuo(2003), "Structures and properties of the crystalline Si-C-N using additional Si-source and Co-catalyst" Review on Advanced Materials Science vol 5, 432-439(SCI)

- 70. H.L.Chang, J.S. Fang and C.T. Kuo (2003), "Growth model of carbon nanotubes assisted with Co-based catalyst" Review on Advanced Materials Science, vol 5, 425-431(SCIE)
- 71. **J.S Fang,**H.L. Chang, G.S. Chen, and P.Y. Lee (2003), "Crystallization and failure behaviors of Ta-Co nanostructured/amorphous diffusion barriers for copper metallization" Review on Advanced Materials Science, vol 5, 510-513.(SCIE)
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- 73. G.S. Chen, J.J. Gua, C.K. Lin, C.S. Hsu, L.C. Yang, and <u>J.S. Fang</u>, (2002), "Evaluation of radio-frequency sputter-deposited textured TiN thin films as diffusion barriers between copper and silicon" J.Vac. Surf. Tech., A 20(2) 479-485 (SCI)
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- 3. **J.S. Fang**(2018)\"Strengthening of porous low-k dielectric by nitrogen stuffing treatment and capping an ultrathin Mn barrier\",ANM 2018(PRT)

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- 9. <u>J.S. Fang(2017)</u>\"Sequentially layer-by-layer growth of Ag(Cu) thin film using underpotentially deposition and self-limited redox reaction"\",21th Topical ISE Meeting(HUN)
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- 19. <u>J.S. Fang</u> (2013). "Characteristics of Cu(CoN) and CoN Particle Thin Films for Copper Processing." Presented at the 8th Cross-Strait Symposium on Micro and Nano Particles (CHN, Jishou)
- 20. **J.S. Fang**(2013)\"Characteristics of plasma-treated amorphous Ta-Si-C film as a diffusion barrier for copper metallization, TMS 2013(USA)
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- 3. <u>Jau-Shiung Fang</u> (2020). "Application of Electrochemically Co-deposited Co-Phosphorus Alloy Thin Films in Metallization Processes." Presented at TACT 2020, Taichung
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- <u>Fang, Jau-Shiung</u>; Hsieh, Yu-Fei; Wang, Hsuan-Min. Method for Preparing Alloy Thin Films by Controlling the Surface-Limited Redox Reaction Time. Republic of China Patent
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Participation in International Academic Conferences

- 1. 2009, Thermec, Berlin, Germany
- 2. 2009, TMS in San Francisco, U.S.A.
- 3. 2008, EUROMAT in Nuremberg, Germany.
- 4. 2008, Cross-Strait Conference on Particles, Shanghai, China
- 5. 2007, ANSTO in Sidney, Australlia.
- 6. 2007, TMS in Orlendo, U.S.A.
- 7. 2006, Cross-Strait Conference on Particles, Beijing, China
- 8. 2005, EUROMAT in Pargue, C.Z.
- 9. 2005, TMS in San Francisco, U.S.A.
- 10. 2004, Cross-Strait Conference on Particles, Yantai, China
- 11. 2003, Nano in Crete, Greece.
- 12. 2002, Intermag in Amsterdam, The Neatherland.

13. 2000, IITC in San Francisco, U.S.A.

Academic Honors

- 1. Annual Meeting of TACT (2007) Excellent Paper Award: "Characteristics of Ultra-Thin Tantalum Silicide Copper Process Barrier Layers."
- 2. Annual Meeting of TACT (2008) Excellent Paper Award: "Development of Transparent Conductive ZnO Thin Films Prepared by Chemical Bath Deposition."
- 3. Journal of Taiwan Society for Metal Heat Treatment (2008) Second Place Paper Award: "Thermal Stability of Ultra-Thin Ta-Si-C Amorphous Thin Films."
- Journal of Taiwan Society for Metal Heat Treatment (2009) Excellent Paper Award: "Study on Integration Characteristics of Ultra-Thin (Ru-Ta)Si-C Amorphous Diffusion Barrier Layers with Copper Processes."